

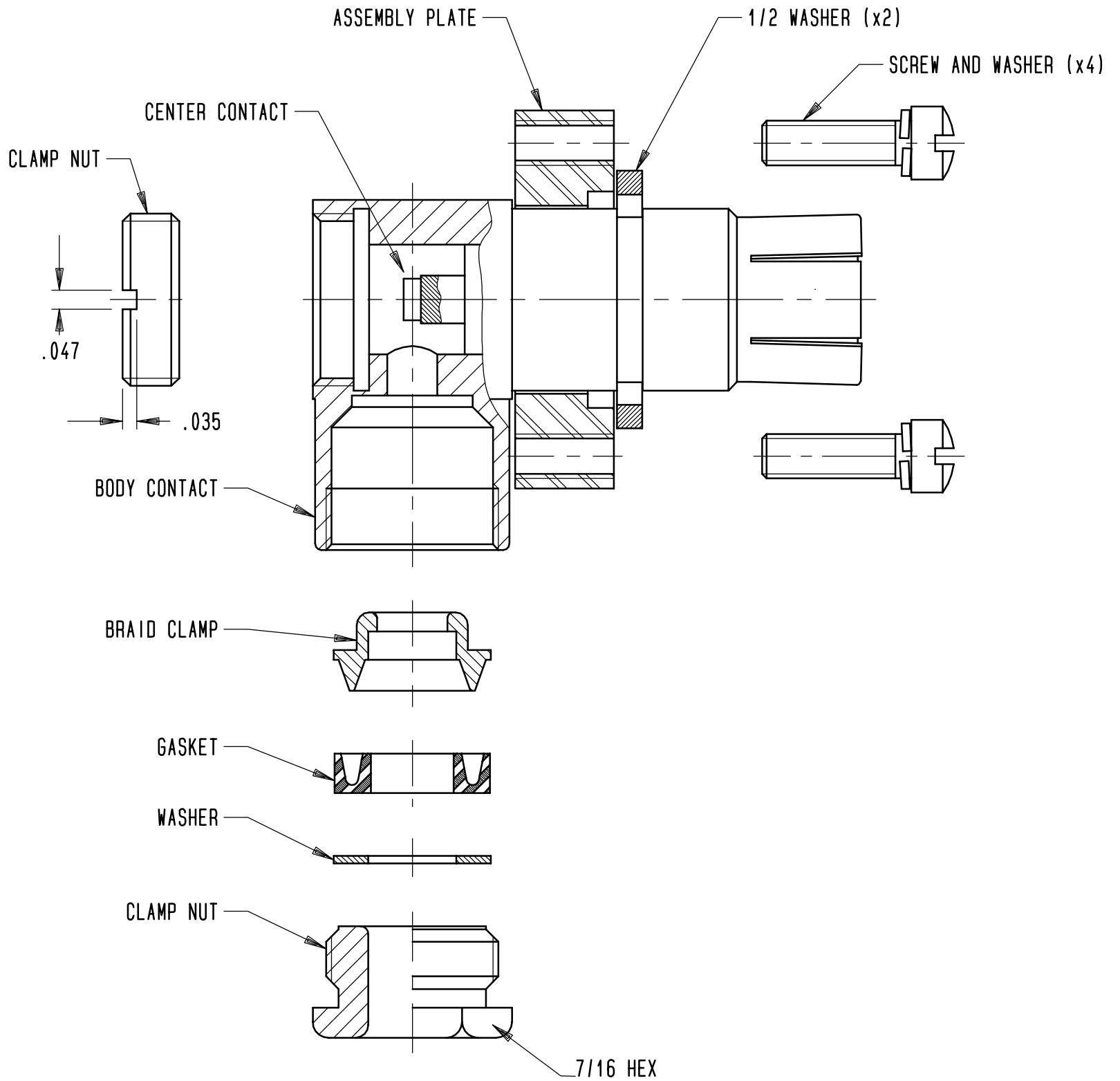


Series
NSX

SIZE 1 COAXIAL PIN CONTACT 90° STYLE
FOR RG142 CABLE

Issue:
15 NOV 96

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SEE ASSEMBLY INSTRUCTIONS ON PAGE 2/2

MATERIAL AND FINISH
CONTACT AND METALLIC PARTS: COPPER ALLOY-GOLD OVER NICKEL UNDERPLATE
INSULATOR: TEFLON
GASKET: SILICONE RUBBER
ASSEMBLY PLATE: ALUMINUM ALLOY ANODIZED
SCREWS AND WASHERS: STAINLESS STEEL

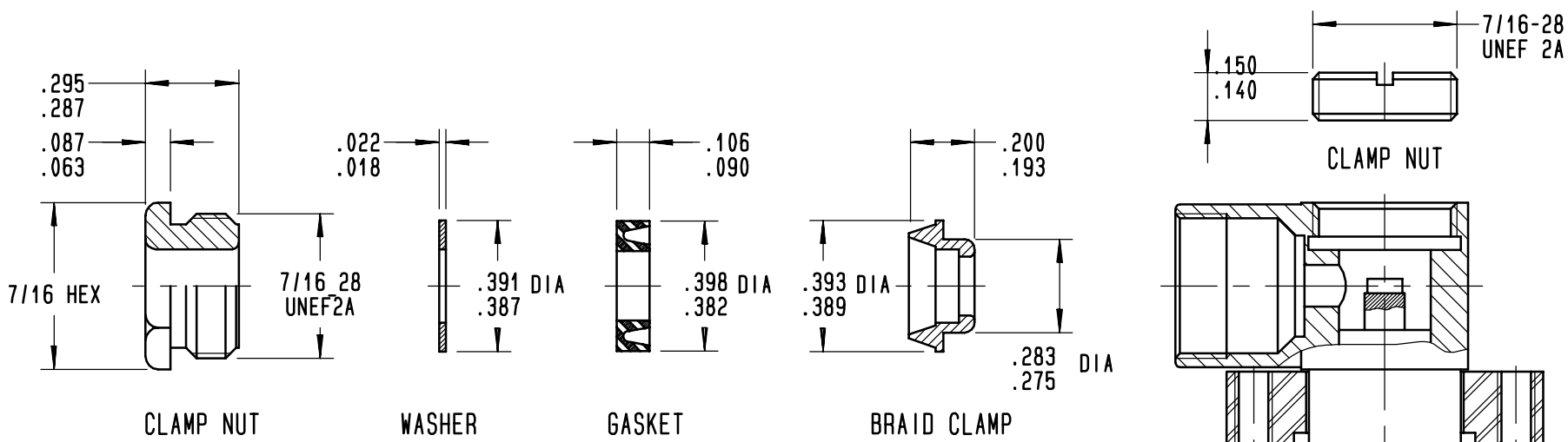
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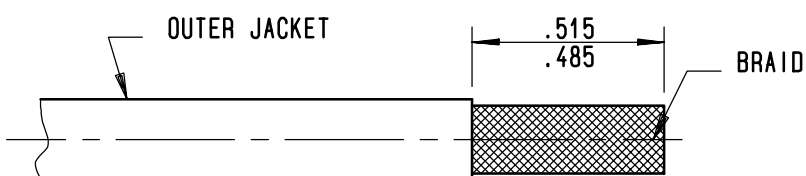
CREATION				
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DATE: 15 NOV 85				
APPR.: /	15 NOV 96	REDRAWN	VALGRESY	.
	Issue	Revisions	Name	Approved

RADIALL[®]

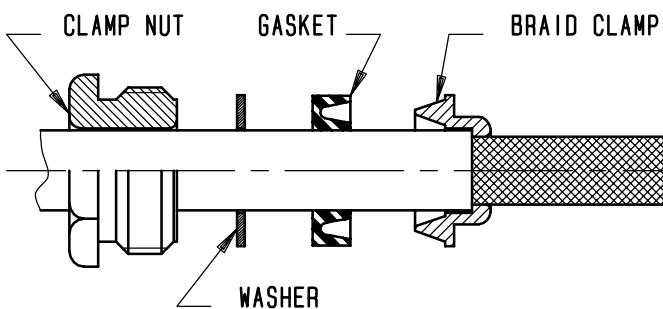
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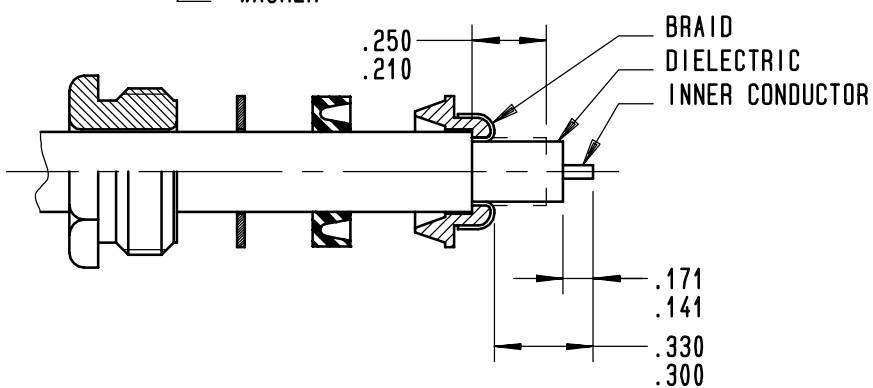
STEP 1:
TRIM OUTER JACKET TO DIMENSIONS SHOWN. DO NOT CUT BRAID



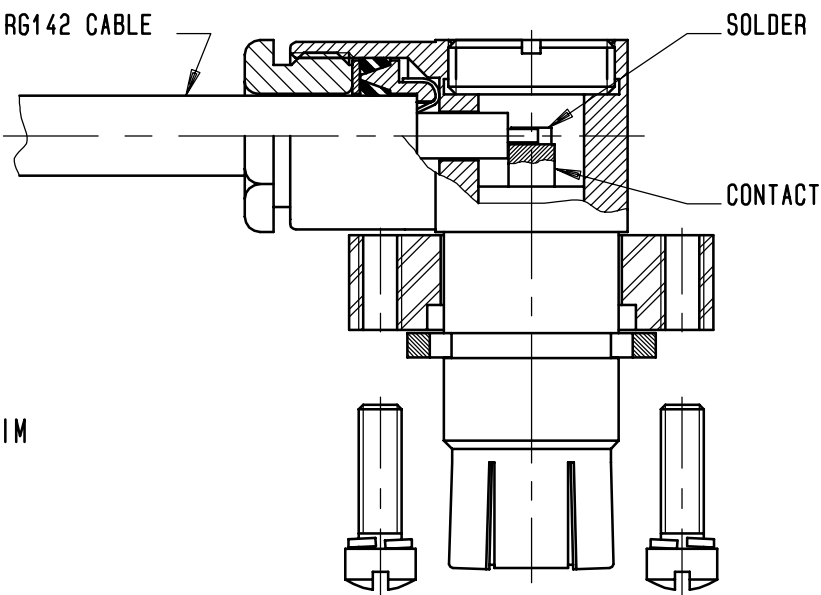
STEP 2:
SLIDE NUT WASHER AND GASKET OVER OUTER JACKET NEXT SLIDE BRAID CLAMP UNTIL IT BUTTS UP AGAINST OUTER JACKET



STEP 3:
COMB BRAID UNTIL ALL STRANDS ARE STRAIGHT CUT BRAID TO DIMENSIONS SHOWN DO NOT CUT DIELECTRIC NEXT FOLD BRAID BACK OVER BRAID CLAMP AS SHOWN TRIM DIELECTRIC TO .330/.300 DO NOT CUT CENTER CONDUCTOR NEXT TRIM INNER CONDUCTOR TO DIMENSION SHOWN



STEP 4:
INSERT BRAID CLAMP, GASKET AND WASHER INTO BODY ASSY (MAKE SURE OUTER JACKET BUTTS AGAINST BRAID CLAMP) TRAPPING BRAID AS SHOWN TIGHTEN NUT USING 45 TO 55 INCH POUNDS TORQUE NEXT SOLDER CENTER CONDUCTOR TO CONTACT WITH Sn 60 SOLDER CLOSE BODY ASSY WITH CLAMP NUT AS SHOWN IN STEP 4 OF RG142 CABLE TRIM



BODY ASSEMBLY SHOWN UNASSEMBLY FOR REF ONLY

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